

# DeltaWrap 200 Series Machines





### DeltaWrap 1-Year Warranty

Below is the one-year warranty included with this DeltaWrap product. DeltaWrap prides itself on its outstanding product line and its technical support. If for some reason, your product fails, DeltaWrap stands behind its warranties and assures you the best service possible in a quick and timely manner.

DeltaWrap warrants to the original purchaser that this product is free from defects in material and workmanship.

DeltaWrap will for one year, at its option, repair or replace at no charge for parts and labor from the date you purchased the product from an authorized DeltaWrap reseller.

- Warranty registration card must be filled out and sent within 30 days of receipt of the product, together with proof of purchase, in order to validate the warranty.
- Warranty is void if product is not returned in original package and packaging.
- DeltaWrap reserves the right to determine the validity of all warranty claims.
- Warranty is void if the product serial number has been altered or removed.
- Warranty is void if the product has been misused or damaged or if evidence is present that the product was altered, modified, or serviced by unauthorized service people.

The above stated warranty is exclusive and replaces all other warranties, express or implied, including those of merchantability and fitness for a particular purpose. DeltaWrap will not be liable for any other damages or loss, including incidental or consequential damages and loss of profits or revenues from whatever cause, including breach of warranty or negligence. This product has been thoroughly tested and inspected at the factory prior to shipment. Nevertheless, inspect your product completely for any damage or loss of parts that may have occurred during shipment. Notify the delivering carrier promptly if damage claims are to be filed.

DeltaWrap reserves the right to modify or update its product without obligation to replace any equipment delivered prior to any such change.

### Contents of Crate

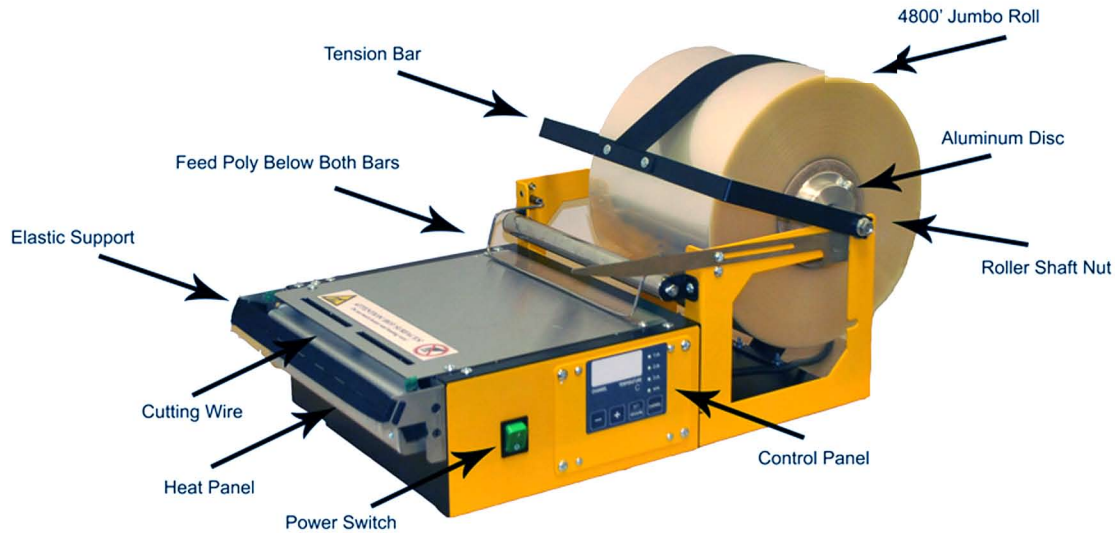
DeltaWrap machine  
Small packet of spare parts  
5mm allen wrench and 13mm end wrench  
Power cord  
Training DVD  
Training support

*Save your original crate and packing materials*

### Technical Support

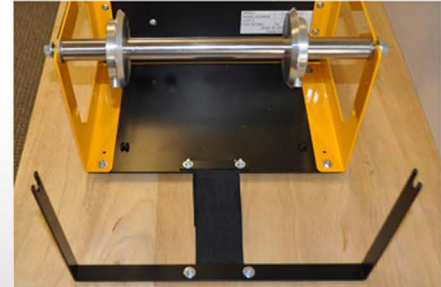
If your machine is not working properly and you need technical assistance, please call 623 334 9277 or email [support@deltawrap.com](mailto:support@deltawrap.com)

If you are having difficulty achieving good results please refer to the Operators Tips pages in this manual or watch the video tutorials on our website [www.deltawrap.com](http://www.deltawrap.com) If you are still having trouble please call us at 623 334 9277 and we will be more than happy to help you.



## INSTALL POLY ROLL

1. Loosen nuts on end of roller shaft.
2. Pull black tension bar up, out and away from roller shaft.
3. Remove roller shaft.
4. Remove one aluminum disc from shaft and loosen the other.
5. Install Poly roll onto shaft and center.
6. Slide aluminum discs against roll so they are snug and tighten.
7. Place assembled roll on machine with material feeding from top.
8. Replace tension bar on roller shaft and position elastic material across the top of the roll with some tension.  
Replace nuts and washers.
9. Feed poly under the two bars. Lift up on the small bar to make it easier to feed the poly through.



## GETTING STARTED

1. Install power cord, plug into outlet and turn the power switch on.
2. Make sure Channel 1 is selected by depressing the Channel button. The number 1 will appear in the upper left of the display. Once the heat panel (Channel 1) reaches 130 degrees Celsius, the Delta 200 is ready to wrap.
3. Wire should be set between 50-60 degrees Celsius and will heat up almost instantly.

Optional support (see pic). This was developed for new users of the machine to help support the item being wrapped. The elastic support running parallel to the cutting wire is also considered a training aid and is pre-installed and easily removed for advanced users.



In order to get the best results from your wrapper you will need to find settings that work best for you. You can adjust temperature and tension in order to get the “feel” that suits you.

**WARNING: THE HEATING ELEMENTS ARE HOT AND CAN CAUSE INJURIES. USE CAUTION WHEN USING THIS MACHINE AND TURN OFF WHEN NOT USING.**

## Temperature Adjustments

The temperature control is located on the side of the machine to the right of the power switch.

There are two channels:

Channel 1: The heating panel measured in Celsius degrees

Wire: The cutting wire measured as a percent of the above

1. Select the element you want to adjust by depressing the “CHANNEL” button
2. Press the “SET/MEASURE” button and then use the + or - button to adjust the temperature

The recommendation here is to set the heat panel, Channel 1, to between 135 and 140 and the Wire at 45. If you want your seal to happen faster you can raise the temperature. If you need more time to have more control, try lowering the temperature. The wire should be hot enough to instantly cut the film as you pull across it.

## Film Roll Tension Adjustment

The tension bar (see picture on preceding page) is easily adjusted by loosening the nuts on each end of the bar and pulling the elastic across the top of the roll. You will find a tension that is easy to pull but not so loose that it goes too far. As the roll empties you may find that readjusting this will be required.





**Wrap the film around the box with a bit extending beyond the edge to be sealed.**



**Fold the overlapping edge tight against the edge of the box - notice it doesn't fully overlap the box side.**



**This is a photo taken from the underside. Your fingers should be outside the film, not sandwiched between the film and the box. Also, make sure your fingers are behind the edge that will be sealed to avoid injury.**



**Lower the side of the box closest to you and bring the box edge across the wire and immediately against the heated panel. This will take practice. You're pivoting the edge against the heated panel.**



**For the remaining sides, you're going to fold the short edges in with your fingertips - then roll your fingers to the back side of the box so they are away from the edge. You are now going to pivot this side against the heated panel - melting the flapped edge against the box. Remove your fingers and melt the remaining flap against the first. Repeat on the other box end.**

## Long, Narrow Box Wrapping



Seal the long end of the box first. The tighter this seal, the cleaner the rest of the box will look.



On one end, fold over one side and hold in place.



Fold the other side over the first. This will create two triangular pieces.



Fold these triangular pieces away from the end so they're sticking out.



Press this end against the heated panel with the triangular pieces sticking out. Then fold the pieces back onto the end. This end is warm and the pieces should stick into place. Pressing this end against the heated element once more will seal them into place.



Repeat steps 2-5 to seal the other end.





Hold the film tight to make the first seal on the box.



Once the first seal is made, slide the seam over so that it's centered on the box.



Fold over the bottom film on one side.



Lightly press into place.



It will look something like this.



Repeat step 3 on the other side of this box end. Doing so will create two triangles on the sides. In this picture, one is already pressed against the side. Fold these to the sides.



Press the side flat with the triangle pieces to the sides.



Fold these flaps over the side just pressed. Because this side is still warm, they often stick into place easily.



Press flaps into place. Repeat steps 3-9 for the other end.





## Side Sealers

These devices can help you achieve professional results with greater consistency and speed. They also reduce the risk of injury as a result of touching the heating elements.



## Spare Media Handler

Speed up film roll changes when wrapping different size boxes. This ability to change film sizes makes the DeltaWrapper the most versatile in the industry for its size. Takes only minutes when you have a spare holder.



## Polyfilm Rolls

Be sure to use the proper size film for your DeltaWrapper. Standard size rolls for CD jewel boxes, DVD cases and BluRay cases are always in stock. These rolls are 4800' long and are made only from the best materials.

Not wrapping these sizes? No problem, custom order any size you want. Ask your dealer for details.

